

# PRODUCT INSTALLATION INSTRUCTIONS

If you require assistance beyond the scope of these instructions call tech assistance at 760-433-1663 or go online www.rksport.com

## CAVALIER GROUND EFFECTS INSTALLATION

### **Tools Required:**

1/4" Drill
1/8" Drill
1' Masking Tape
Phillips Head Screw Driver
Jack
Cleaner and De-Waxing Solution

#### **General Notes:**

Remove parts form the carton and unfold them. Front and Rear Valance have a memory: when the parts are placed in the sun or heated with a hair dryer or heat gun, they will return to their original shape. **Important:** Pre-fit parts to the car, do not remove double sided tape or red backing until final installation. If drying painted parts in an oven, carefully support each piece evenly. Remember if you have any questions as to painting or installation please do not hesitate to call us.

#### Front Fascia:

Using masking tape to hold the fascia in place, make sure that prior to drilling holes, that the fascia is exactly where you want it. Starting from the right or left of front opening and using the pre-drilled holes, drill a 1/4" hole. The front four (4) fasteners are 1/4" x 20x 1" bolts using flat washers top and bottom, a lock washer and a 1/4" nut. The third (3) fastener on each side is a plastic fastener which also requires a 1/4" hole. The last attachment will be the self tapping screws in the wheel wells. We suggest two (2) screws per flange.

#### Rear Fascia:

Follow the same instructions as for the Front Fascia, starting with the center fastener. All of the fasteners for the Rear Fascia require a 1/4" hole and are the plastic two piece.

## Side Skirts:

It is extremely important that the metal door sill where the side skirt tape will contact be clean of all dirt, moisture or any other contaminates. This will insure a good bonding for the tape; also a warm surface will enhance the bonding process. Again, the final adjustments will be made when attaching the wheel well flanges with two (2) self tapping screws on each flange.



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# **ATTENTION**

THE FOLLOWING CONTAINS IMPORTANT INFORMATION REGARDING PAINTING OF THE URETHANE PIECES. IT IS <u>IMPERATIVE</u> THAT THESE STEPS BE FOLLOWED IN ORDER TO AVOID ANY PROBLEMS WITH THE PAINT. IF THESE INSTRUCTIONS ARE NOT FOLLOWED, YOU MAY EXPERIENCE <u>PEELING</u>, <u>CHIPPING</u>, AND <u>BUBBLING</u> OF THE PAINT.

# **PAINTING INSTRUCTIONS**

- All painted surfaces must be sanded with 150 grit paper. This is very important, as the primer needs a rough surface for adhesion.
- 2. Clean with wax and grease remover.
- 3. Prime with urethane primer with a flex additive.
- 4. Putty any pinholes.
- 5. Re-prime, if necessary.
- 6. Pre-fit parts to vehicle.
- 7. Hand sand with 320 grit sand paper.
- 8. Clean with wax and grease remover.
- 9. Paint-add flex additive to the paint.